

## High performance vertical form & seal











Engineered for high performance applications, the XPdius Elite i-130 vertical form & seal machine boasts mechanical speeds of over 100 cycles per minute with dual servo driven pull belts and sealing assembly.

Designed for the operator, the XPdius Elite is the most serviceable, accessible, cleanable and user friendly vertical form & seal bagging machine on the market today.

#### **BENEFITS:**

Serviceability and clean ability made easy and quick with unique dual (left and right) side access to inside mechanics.

Constructed with heavy duty stainless steel frame and with anodized aluminum side plates for film unwinding system to maintain long term value. Complete stainless steel version available.

Servo drives on both the pull belts and sealing jaws provide complete digital control to optimize speed and accuracy. Precise control of seal jaw travel optimizes productivity and is ideal when running slim profile bags.

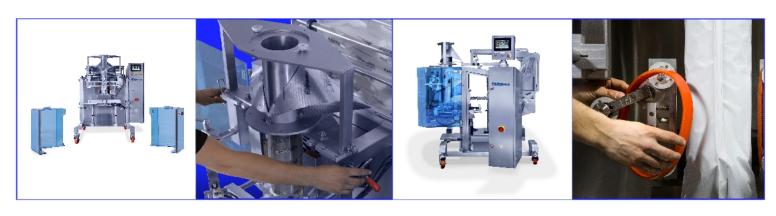
Vacuum pull belts for ultimate film control thru the bag forming process.

Open design allows for easy film threading from back to front of the machine and around the forming tube. Air shafts eliminate the need for side chucks on film shaft.

Tool-less re-moveable doors, forming tube, pull belts for easy and quick accessibility for product changeover, cleaning or maintenance.

Easily interfaces with any auxiliary filling machine.

# Designed for Serviceability



Tool less re-moveable doors, forming tube, pull belts and dual access for mechanics!

### **FEATURES**

- Color touch screen and Omron PLC
- Two Panasonic servo motors to drive the film pull belts and operate the seal jaws
- Advanced automatically retractable pull belt assembly and vacuum pull belts
- Clamps for quick removal of forming shoulder and tube( tool-less ) for easy changeover.
- Motor operated film unwind assembly for precise film tension control with triple rollers dancing bar
- Swing open control panel for two side access to the inside mechanics
- Multi choice pre-programmed sequence of operation, seal above or below seal jaws
- 3 separate digital temperature controls integrated into touch screen
- Photo cell for bag registration
- Tool less removable pull belts
- Vacuum pull belts

### **SPECIFICATIONS**

Bag Widths: 2 to 12 inches (50 – 300 mm)

Bag Lengths: 2 to 16 inches (50 - 400 mm)

#### Electrical

North American: 230Vac / 1Ph / 60Hz International: 240Vac / 1Ph / 50Hz

#### Air

North American: 2CFM / 90PSI International: 150L/min / 6bar









### **Mechanical Features:**

- · Stainless steel frame
- Robust construction
- Open design
- Tool-less film removal
- Pressurized film shaft
- Accessible components









# Produce in All Shapes and Sizes



USA: 702-450-0808

Canada & Europe: 514-422-0808

Mexico / Latin America: 305-622-4070