

High performance horizontal form & seal



WEIGHPACK
SYSTEMS INC.



Engineered for high performance applications, the complete servo driven r2b horizontal form & seal machine boasts mechanical speeds of over 100 sachets per minute.

The r2b (Roll to Bag) uses flat roll stock film and can produce a variety of bag styles.

- Pillow pouch with 4 sided seal
- Doy style stand-up pouch
- Doy style stand-up pouch with zipper enclosure

BENEFITS:

- Substantial savings in material and labor costs are achieved when using roll stock instead of pre-made bags.
- Bag making, filling, sealing, and printing are integrated into one automated process.
- With an open concept design, both front and back, the unit is easy to set-up, operate, clean, and service.
- The linear flow design allows the operator to see all the stations in the r2b from the operator touch screen.
- Encoder positioning logic ensures precise control of the machine during set up and running production.

FEATURES

- Telemechanique PLC
- Servo Driven
- Color touch screen
- Adjustable bag width and length
- Straight flow-through design
- Easy access drive mechanisms
- Omron, SMC & Festo sensors
- Festo valves
- Festo vacuum generator
- Integrated exit conveyor
- Encoder positioning logic
- Separate mounted film unwind with Air actuated film shaft
- Stainless steel
- Heavy duty construction
- Easy access panels
- VFD variable speed control

SPECIFICATIONS

r2b 3600 Mechanical Rating:

- Pillow pouch: Up to 100 cpm
- Doy style stand-up pouch: Up to 70 cpm
- Doy style pouch with zipper: Up to 50 cpm

Bag Widths: 3.5 to 8 inches (89 – 203mm)

Bag Lengths: 6 to 11 inches (153 – 279mm)

r2b 1200 Mechanical Rating:

- Pillow pouch: Up to 65 cpm
- Doy style stand-up pouch: Up to 50 cpm
- Doy style pouch with zipper: Up to 35 cpm

Bag Widths: 6 to 12 inches (153 – 304 mm)

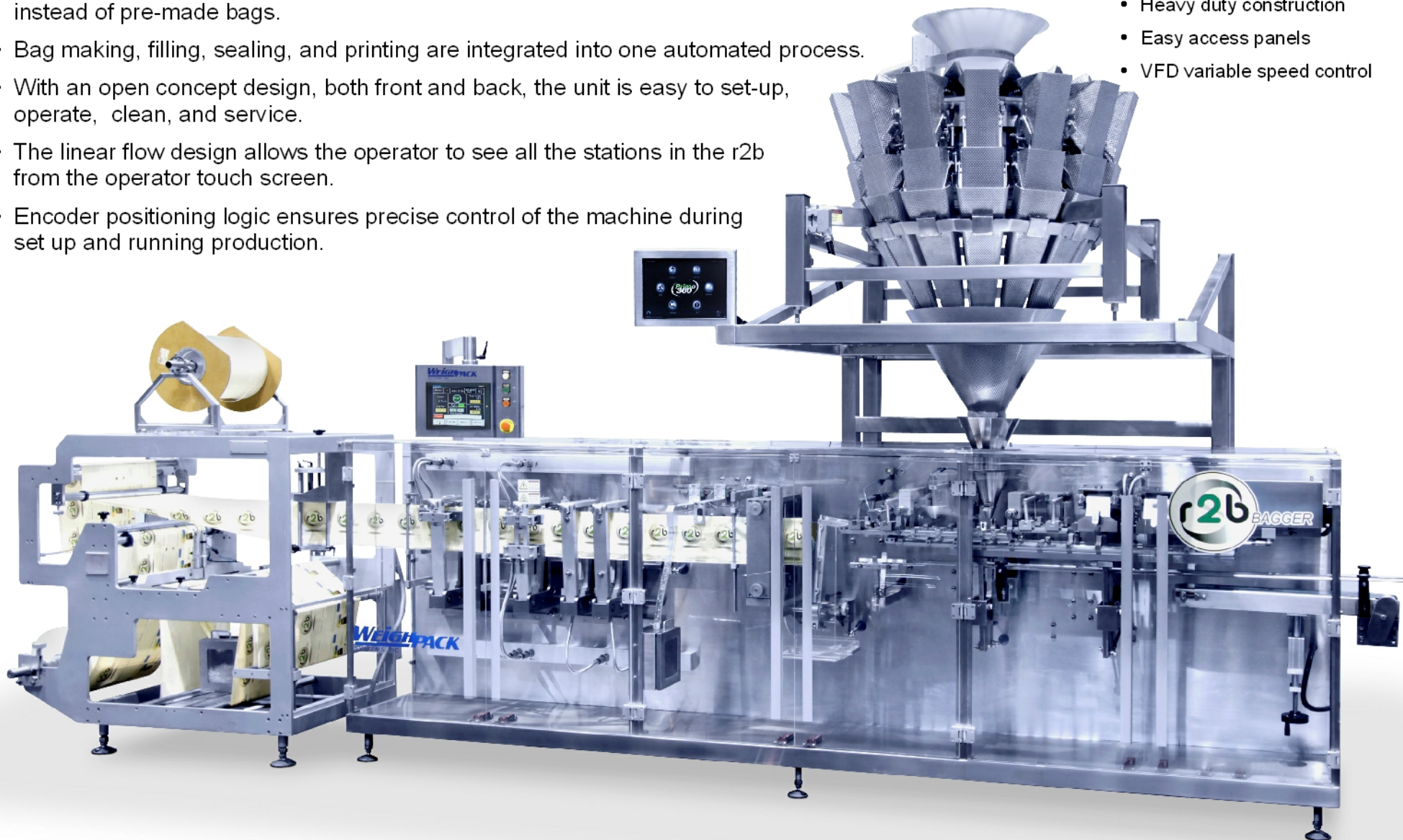
Bag Lengths: 8 to 18 inches (204 – 457 mm)

Electrical

North American: 230Vac / 1Ph / 60Hz

International: 240Vac / 1Ph / 50Hz

All other electrical specifications available on request at additional cost





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